



5 VALVE MANIFOLD DIRECT MTG.
 INLETS : 1/2-14 NPT (FEM)
 VENTS : 1/4-18 NPT (FEM)
 MATERIAL OF CONSTRUCTION:
 SEE 'H-SERIES MATERIAL SPEC.'

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENRIC PROCESS CONTROL SHEET ESSF 110

FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF 111

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ISSUE NO.	1	DRAWN BY:	J.NELSON
E.C.N NUMBER	CUST.	DATE DRAWN	10/12/2004
DATE	10/12/2004	SCALE	PROPORTIONAL

CHECKED BY :
 Approvals using electronic
 'PDM WORKFLOW' (QSP05/25)

APPROVED BY:
 Approvals using electronic
 'PDM WORKFLOW' (QSP05/25)

ALL DIMENSIONS IN MM UNLESS OTHERWISE STATED

DRAWING TITLE :
**5 VALVE MANIFOLD DIRECT MTG.
 PIPE TO FLANGE
 COMPACT CASTING
 1/2-14 NPT (FEM) INLETS
 1/4-18 NPT (FEM) VENTS
 6000 PSI. RANGE
 CUSTOMER ASSEMBLY DRAWING**

DRAWING LOCATED IN PDM SYSTEM

REMOVE ALL SHARP EDGES AND BURRS

INCH	METRIC	ANGULAR
(.00") ± .015"	(.0mm ± .3mm	± 1/2°
(.000") ± .005"	(.00mm) ± 0.1mm	± 30°

GENERAL M/C FINISH 63m in CLA/ 1.6mm RA
 GEOMETRICAL TOL'S TO BS.308 PART 3.
 ALL THREAD TOLERANCES ARE TO BE IN
 ACCORDANCE WITH PARKER IPD ESST01.

PART SIMILAR TO

DO NOT SCALE IF IN DOUBT ASK

UNLESS STATED 3rd ANGLE PROJECTION
HF*58N



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