



5 VALVE MANIFOLD DIRECT MTG
 INLETS : SUITABLE FOR KIDNEY FLANGE
 VENTS : 1/4-18 NPT (FEM)
 MATERIAL OF CONSTRUCTION :
 SEE 'H-SERIES MATERIAL SPEC'.

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENRIC PROCESS CONTROL SHEET ESSF N/A				ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED			REMOVE ALL SHARP EDGES AND BURRS			 Instrumentation Parker Hannifin plc Instrumentation Products Division Riverside Road Barnstaple, Devon EX31 1NP								
FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF N/A				DRAWING TITLE : 5 VALVE MANIFOLD DIRECT MTG FLANGE TO FLANGE KIDNEY FLANGE INLETS, 1/4-18 NPT (FEM) VENTS BASE VENTED, BOLT THROUGH DESIGN 6000 PSI RANGE CUSTOMER ASSEMBLY DRAWING			<table border="1"> <tr> <th>INCH</th> <th>METRIC</th> <th>ANGULAR</th> </tr> <tr> <td>(.00") ± .015"</td> <td>(.0mm) ± .3mm</td> <td>± 1/2°</td> </tr> <tr> <td>(.000") ± .005"</td> <td>(.00mm) ± 0.1mm</td> <td>± 30°</td> </tr> </table>	INCH	METRIC		ANGULAR	(.00") ± .015"	(.0mm) ± .3mm	± 1/2°	(.000") ± .005"	(.00mm) ± 0.1mm	± 30°	UNLESS STATED 3rd ANGLE PROJECTION
INCH	METRIC	ANGULAR																
(.00") ± .015"	(.0mm) ± .3mm	± 1/2°																
(.000") ± .005"	(.00mm) ± 0.1mm	± 30°																
ISSUE NO.	1	DRAWN BY:	NICK HOLTON	CHECKED BY : Approvals using electronic 'PDM WORKFLOW' (QSP05/25)			GENERAL M/C FINISH 63 min CLA/ 1.6 mm RA GEOMETRICAL TOL'S TO BS.308 PART 3. ALL THREAD TOLERANCES ARE TO BE IN ACCORDANCE WITH PARKER IPD ESST01.											
E.C.N NUMBER	CUST	DATE DRAWN	22/05/2002	APPROVED BY: Approvals using electronic 'PDM WORKFLOW' (QSP05/25)			DRAWING LOCATED IN PDM SYSTEM			DO NOT SCALE IF IN DOUBT ASK								
DATE	22/05/2002	SCALE	PROPORTIONAL															