



5 VALVE MANIFOLD DIRECT MTG
 INLETS : 1/2-14 NPT (FEM)
 VENTS : 1/4-18 NPT (FEM)
 MATERIAL OF CONSTRUCTION :
 SEE 'H-SERIES MATERIAL SPEC'

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENRIC PROCESS CONTROL SHEET ESSF N/A

ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED

REMOVE ALL SHARP EDGES AND BURRS

FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF N/A

DRAWING TITLE :
**5 VALVE MANIFOLD DIRECT MTG
 PIPE TO FLANGE
 1/2-14 NPT (FEM) INLETS
 1/4-18 NPT (FEM) VENTS
 FRONT VENTED
 6000 PSI RANGE
 CUSTOMER ASSEMBLY DRAWING**

INCH	METRIC	ANGULAR
(.00") ± .015"	(.0)mm ± .3mm	± 1/2°
(.000") ± .005"	(.00mm) ± 0.1mm	± 30'

**GENERAL M/C FINISH 63min CLA/ 1.6mm RA
 GEOMETRICAL TOL'S TO BS.308 PART 3.
 ALL THREAD TOLERANCES ARE TO BE IN
 ACCORDANCE WITH PARKER IPD ESST01.**

UNLESS STATED
 3rd ANGLE
 PROJECTION



Parker Hannifin plc
 Instrumentation Products Division
 Riverside Road
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 Devon EX31 1NP

ISSUE NO.		DRAWN BY:	Nick Holton
E.C.N NUMBER	CUST	DATE DRAWN	11/01/2011
DATE	11/01/2011	SCALE	PROPORTIONAL

CHECKED BY :
 Approvals using electronic
 'PDM WORKFLOW' (QSP05/25)

APPROVED BY:
 Approvals using electronic
 'PDM WORKFLOW' (QSP05/25)

DRAWING LOCATED IN PDM SYSTEM

DO NOT SCALE IF IN DOUBT ASK

HD*5MFD