



5 VALVE MANIFOLD DIRECT MTG  
 INLET : 1/2-14 NPT (FEM)  
 VENT : 1/4-18 NPT (FEM)  
 MATERIAL OF CONSTRUCTION :  
 SEE 'H-SERIES MATERIAL SPEC'.

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENRIC PROCESS CONTROL SHEET ESSF <b>N/A</b>				ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED			REMOVE ALL SHARP EDGES AND BURRS			 Parker Hannifin plc Instrumentation Products Division Riverside Road Barnstaple. Devon EX31 1NP
FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF <b>N/A</b>				DRAWING TITLE : <b>5 VALVE MANIFOLD DIRECT MTG          PIPE TO FLANGE</b> <b>1/2-14 NPT (FEM) INLETS, 1/4-18 NPT (FEM) VENTS</b> <b>INLETS ON 108.4 CENTRES</b> <b>ISOLATES IN TOP POSITION</b> <b>6000 PSI RANGE</b> <b>CUSTOMER ASSEMBLY DRAWING</b>			INCH (.00") ± .015" (.000") ± .005"	METRIC (.0)mm ± .3mm (.00mm) ± 0.1mm	ANGULAR ± 1/2° ± 30°	
ISSUE NO.	<b>1</b>	DRAWN BY:	<b>NICK HOLTON</b>	CHECKED BY : Approvals using electronic <b>'PDM WORKFLOW'</b> (QSP05/25)  APPROVED BY: Approvals using electronic <b>'PDM WORKFLOW'</b> (QSP05/25)			<b>GENERAL M/C FINISH 63min CLA/ 1.6mm RA</b> <b>GEOMETRICAL TOL'S TO BS.308 PART 3.</b> <b>ALL THREAD TOLERANCES ARE TO BE IN</b> <b>ACCORDANCE WITH PARKER IPD ESST01.</b>			
E.C.N NUMBER	<b>CUST</b>	DATE DRAWN	<b>22/05/2002</b>							
DATE	<b>22/05/2002</b>	SCALE	PROPORTIONAL							
				DRAWING LOCATED IN PDM SYSTEM			DO NOT SCALE IF IN DOUBT ASK			HD*5