



3 VALVE MANIFOLD DIRECT MTG INLET : SUITABLE FOR KIDNEY FLANGE MATERIAL OF CONSTRUCTION : SEE 'H-SERIES MATERIAL SPEC'.

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENRIC PROCESS CONTROL SHEET ESSF N/A				ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED				REMOVE ALL SHARP EDGES AND BURRS				
FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF N/A				DRAWING TITLE :				INCH	METRIC	ANGULAR	UNLESS STATED	
THIS DRAWING CONTAINS INFORMATION THAT IS CONFIDENTIAL AND PROPRIETARY TO PARKER HANNIFIN PLC. THIS DRAWING IS FURNISHED ON THE UNDERSTANDING THAT THE DRAWING AND THE INFORMATION IT CONTAINS WILL NOT BE COPIED OR DISCLOSED TO OTHERS EXCEPT WITH THE WRITTEN CONSENT OF PARKER HANNIFIN. WILL NOT BE USED TO THE DETRIMENT OF PARKER HANNIFIN, AND WILL BE RETURNED UPON REQUEST BY PARKER HANNIFIN.				3 VALVE MANIFOLD DIRECT MTG FLANGE TO FLANGE KIDNEY FLANGE INLET H-SECTION EXTRUSION DESIGN 6000 PSI RANGE CUSTOMER ASSEMBLY DRAWING				(.00") ± .015"	(.0)mm ± .3mm	± 1/2°	3rd ANGLE	
ISSUE NO.	2	DRAWN BY:	NICK HOLTON	CHECKED BY : Approvals using electronic 'PDM WORKFLOW' (QSP05/25)				(.000") ± .005"	(.00mm) ± 0.1mm	± 30'	PROJECTION	
E.C.N NUMBER	CUST	DATE DRAWN	10/06/2009	APPROVED BY : Approvals using electronic 'PDM WORKFLOW' (QSP05/25)				GENERAL M/C FINISH 63min CLA/ 1.6mm RA GEOMETRICAL TOL'S TO BS.308 PART 3. ALL THREAD TOLERANCES ARE TO BE IN ACCORDANCE WITH PARKER IPD ESST01.				
DATE	10/06/2009	SCALE	PROPORTIONAL	DRAWING LOCATED IN PDM SYSTEM				DO NOT SCALE IF IN DOUBT ASK				