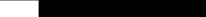



3 VALVE MANIFOLD DIRECT MTG
INLETS : 1/2-14 NPT (FEM)
DOWNSTREAM TEST PORTS : 1/4-18 NPT (FEM)
MATERIAL OF CONSTRUCTION :
SEE 'H-SERIES MATERIAL SPEC'.

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENRIC PROCESS CONTROL SHEET ESSF N/A				ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED		REMOVE ALL SHARP EDGES AND BURRS				<div><p>Parker Hannifin plc Instrumentation Products Division Riverside Road Barnstaple. Devon EX31 1NP</p></div>									
FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF N/A				DRAWING TITLE : 3 VALVE MANIFOLD DIRECT MTG PIPE TO FLANGE 1/2-14 NPT (FEM) INLETS DOWNSTREAM 1/4-18 NPT (FEM) TEST PORTS 6000 PSI RANGE CUSTOMER ASSEMBLY DRAWING		<table><tr><th>INCH</th><th>METRIC</th><th>ANGULAR</th></tr><tr><td>(.00") ± .015"</td><td>(.0)mm ± .3mm</td><td>±1/2°</td></tr><tr><td>(.000") ± .005"</td><td>(.00mm) ± 0.1mm</td><td>±30'</td></tr></table>		INCH	METRIC		ANGULAR	(.00") ± .015"	(.0)mm ± .3mm	±1/2°	(.000") ± .005"	(.00mm) ± 0.1mm	±30'	UNLESS STATED 3rd ANGLE PROJECTION	
INCH	METRIC	ANGULAR																	
(.00") ± .015"	(.0)mm ± .3mm	±1/2°																	
(.000") ± .005"	(.00mm) ± 0.1mm	±30'																	
THIS DRAWING CONTAINS INFORMATION THAT IS CONFIDENTIAL AND PROPRIETARY TO PARKER HANNIFIN PLC. THIS DRAWING IS FURNISHED ON THE UNDERSTANDING THAT THE DRAWING AND THE INFORMATION IT CONTAINS WILL NOT BE COPIED OR DISCLOSED TO OTHERS EXCEPT WITH THE WRITTEN CONSENT OF PARKER HANNIFIN. WILL NOT BE USED TO THE DETRIMENT OF PARKER HANNIFIN, AND WILL BE RETURNED UPON REQUEST BY PARKER HANNIFIN.						GENERAL M/C FINISH 63min C/LA/ 1.6mm RA GEOMETRICAL TOL'S TO BS.308 PART 3. ALL THREAD TOLERANCES ARE TO BE IN ACCORDANCE WITH PARKER IPD ESST01.													
ISSUE NO.	1	DRAWN BY:	NICK HOLTON	CHECKED BY : Approvals using electronic 'PDM WORKFLOW' (QSP05/25)															
E.C.N NUMBER	CUST	DATE DRAWN	22/05/2002	APPROVED BY: Approvals using electronic 'PDM WORKFLOW' (QSP05/25)															
DATE	22/05/2002	SCALE	PROPORTIONAL			DRAWING LOCATED IN PDM SYSTEM		<table><tr><td>DO NOT SCALE</td><td>IF IN DOUBT ASK</td></tr></table>	DO NOT SCALE	IF IN DOUBT ASK	HD*3MDTP								
DO NOT SCALE	IF IN DOUBT ASK																		