

5 VALVE MANIFOLD DIRECT MTG
INLET : SUITABLE FOR KIDNEY FLANGE
VENTS : 1/4-18 NPT (FEM)
MATERIAL OF CONSTRUCTION :
SEE 'H-SERIES MATERIAL SPEC'.

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENRIC PROCESS CONTROL SHEET ESSF N/A

FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF N/A

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ISSUE NO.	1	DRAWN BY:	NICK HOLTON
E.C.N NUMBER	CUST	DATE DRAWN	22/05/2002
DATE	22/05/2002	SCALE	PROPORTIONAL

CHECKED BY :
Approvals using electronic
'PDM WORKFLOW' (QSP05/25)
APPROVED BY:
Approvals using electronic
'PDM WORKFLOW' (QSP05/25)

ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED

DRAWING TITLE :
5 VALVE MANIFOLD DIRECT MTG
FLANGE TO FLANGE
INLET SUITABLE FOR KIDNEY FLANGE
1/4-18 NPT (FEM) VENTS
FORGED BODY DESIGN
6000 PSI RANGE
CUSTOMER ASSEMBLY DRAWING

DRAWING LOCATED IN PDM SYSTEM

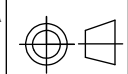
REMOVE ALL SHARP EDGES AND BURRS

INCH	METRIC	ANGULAR
(.00") ± .015"	(.0)mm ± .3mm	± 1/2°
(.000") ± .005"	(.00mm) ± 0.1mm	± 30'

GENERAL M/C FINISH 63min CLA/ 1.6mm RA
GEOMETRICAL TOL'S TO BS.308 PART 3.
ALL THREAD TOLERANCES ARE TO BE IN
ACCORDANCE WITH PARKER IPD ESST01.

DO NOT SCALE IF IN DOUBT ASK

UNLESS STATED
3rd ANGLE
PROJECTION



HF*5

Parker
Instrumentation

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