











5 VALVE MANIFOLD DIRECT MTG INLET: 1/2-14 NPT (FEM) VENT: 1/4-18 NPT (FEM) MATERIAL OF CONSTRUCTION: SEE 'H-SERIES MATERIAL SPEC'.

FOR MATERIA	L AND PROCES	S SPECIFICATIO	NS REFER TO GENRIC	PROCESS CONTROL SHEET ESSF N/A	ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED	REMOVE ALL SHARP EDGES AND BURRS				
FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF N/A					DRAWING TITLE: 5 VALVE MANIFOLD DIRECT MTG PIPE TO FLANGE 1/2-14 NPT (FEM) INLETS, 1/4-18 NPT (FEM) VENTS	INCH	METRIC	ANGULAR		
THIS DRAWING CONTAINS INFORMATION THAT IS CONFIDENTIAL AND PROPRIETRY TO PARKER HANNIFIN PL. THIS DRAWING IS FURNISHED ON THE UNDERSTANDING THAT THE PROPARTION IT CONTAINS WILL NOT BE COPIED OR DISCLOSED TO OTHERS EXCEPT WITH THE WRITTEN CONSENT OF PARKER HANNIFIN, WILL NOT BE USED TO THE DETRIMENT OF PARKER HANNIFIN, AND WILL BE RETURNED UPON REQUEST BY PARKER HANNIFIN.						(.00") ±.015" (.000") ±.005"	(.0)mm ± .3mm (.00mm) ± 0.1mm	±1/2 ±30		Instrumentation
ISSUE NO.	1	DRAWN BY:	NICK HOLTON	CHECKED BY: Approvals using electronic	INLETS ON 108.4 CENTRES ISOLATES IN TOP POSITION	GENERAL MIC FINISH 63 min CLAI 1.6 mm RA GEOMETRICAL TOL'S TO BS.308 PART 3. ALL THREAD TOLERANCES ARE TO BE IN ACCORDANCE WITH PARKER IPD ESST01. DO NOT SCALE IF IN DOUBT ASK				Parker Hannifin plc Instrumentation Products Division Riverside Road
E.C.N NUMBER	CUST	DATE DRAWN	22/05/2002	'PDM WORKFLOW' (QSP05/25) APPROVED BY:						Barnstaple. Devon EX31 1NP
DATE	22/05/2002	SCALE	PROPORTIONAL	Approvals using electronic 'PDM WORKFLOW' (QSP05/25)	DRAWING LOCATED IN PDM SYSTEM				HD*5	