



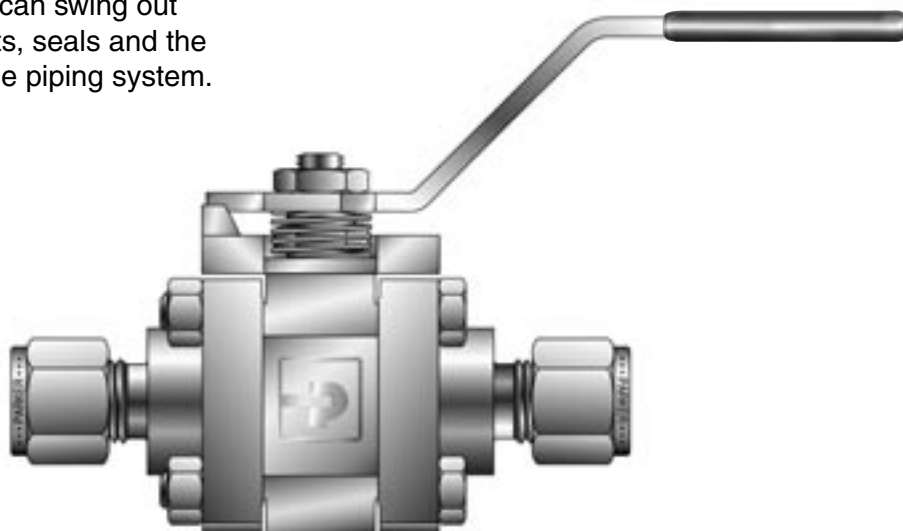
Swing-Out Ball Valves (SWB Series)

*Catalog 4125-SWB
July 2005*



Introduction

Parker's three-piece SWB Series Ball Valves are durable valves that can handle the pressure and piping loads. The center section can swing out to quickly and easily replace seats, seals and the ball without major disruption to the piping system.



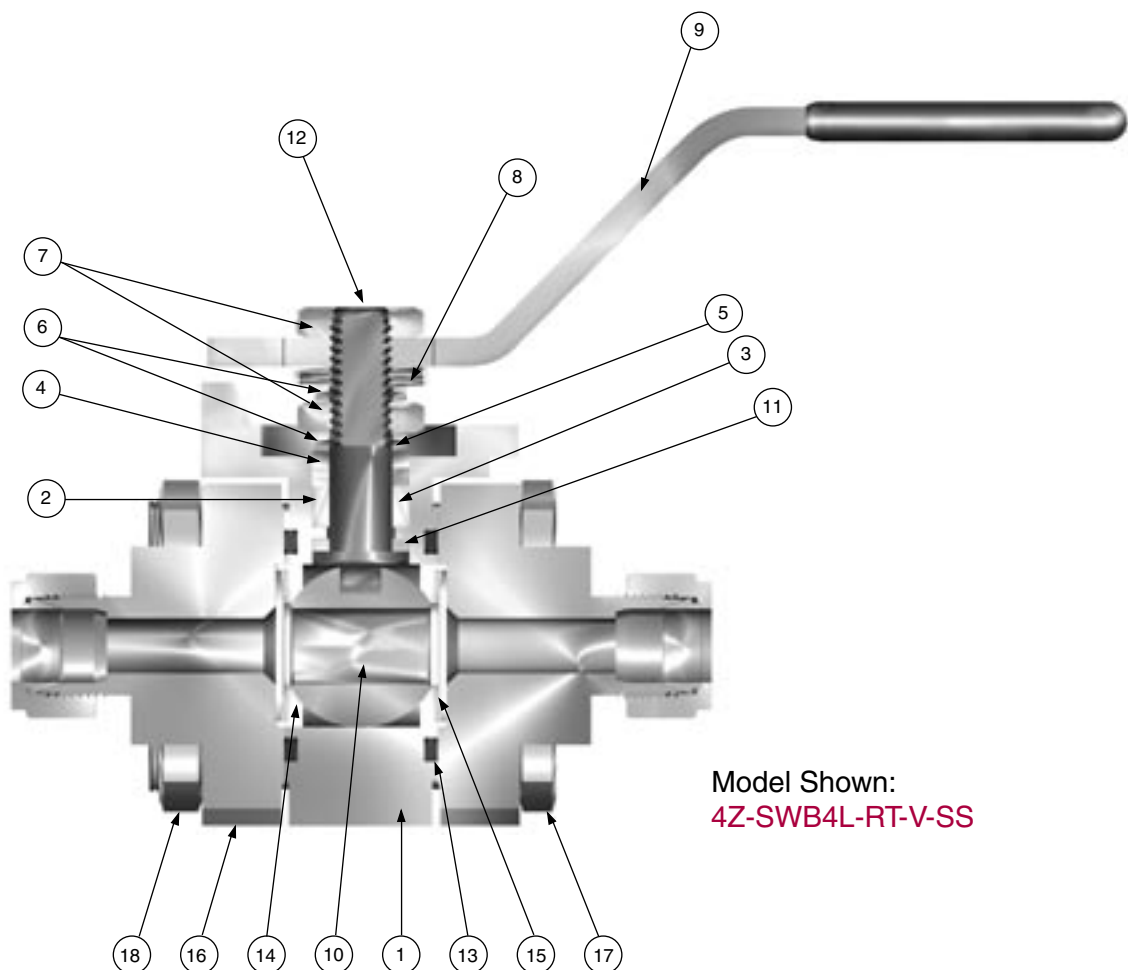
Model Shown: 8Z-SWB8L-RT-BN-SS

Features

- ▶ Ultra low internal volume
- ▶ Free floating ball design allows for seat wear compensation
- ▶ Self-compensating stem seal
- ▶ Spring-loaded seats
- ▶ Blow out resistant stem
- ▶ Fully enclosed body bolting
- ▶ Four bolt construction
- ▶ ISO-type actuator mounting design
- ▶ Pneumatic and electric actuation options
- ▶ 100% factory tested

Specifications

Body Materials.....	Stainless Steel
Seat Materials	Reinforced PTFE
.....	PEEK
Seal Materials.....	Buna-N Rubber
.....	Ethylene Propylene Rubber
.....	Fluorocarbon Rubber
.....	PTFE
.....	Grafoil®
Flow Data	C _v : 1.1 to 35.0
Pressure Ratings	2500 psig (172 bar)
Temperature Ratings — Seats:	
Reinforced PTFE Seats ...	-65°F to 450°F (-54°C to 232°C)
PEEK Seats	-65°F to 600°F (-54°C to 316°C)
Temperature Ratings — Seals:	
Buna-N Rubber Seals	-40°F to 250°F (-40°C to 121°C)
Ethylene Propylene	
Rubber Seals	-65°F to 300°F (-54°C to 149°C)
Fluorocarbon	
Rubber Seals	-15°F to 400°F (-26°C to 204°C)
PTFE Seals.....	-65°F to 350°F (-54°C to 177°C)
Grafoil® Seals.....	-65°F to 600°F (-54°C to 316°C)



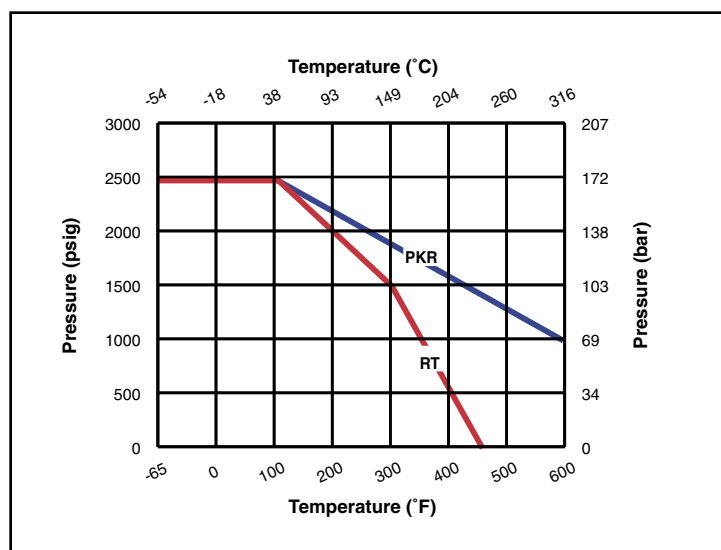
Model Shown:
4Z-SWB4L-RT-V-SS

Materials of Construction

Item #	Part	Qty	Material
1	Body	1	ASTM A 351 Grade CF3M
2	Lower Packing	1	PTFE
3	Upper Packing	1	PTFE
4	Packing Support	2	PEEK
5	Packing Gland	1	ASTM A 276 Type 304
6	Stem Spring	4	ASTM A 666 Type 301
7	Stem Hex Nut	2	ASTM A 276 Type 304
8	Grounding Spring	1	ASTM A 276 Type 304
9	Handle Assembly	1	ASTM A 276 Type 304; Vinyl Covered
10	Ball	1	ASTM A 276 Type 316
11	Thrust Washer	2	PEEK
12	Stem	1	ASTM A 276 Type 316
13	Body Seal	2	Fluorocarbon Rubber*
14	Seat	2	Reinforced PTFE, PEEK
15	Seat Spring	2	ASTM A 666 Type 301
16	End Flanges	2	ASTM A 351 Grade CF3M
17	Body Bolts	4	ASTM A 193 Grade B8
18	Body Bolt Nuts	4	ASTM A 194 Grade 8

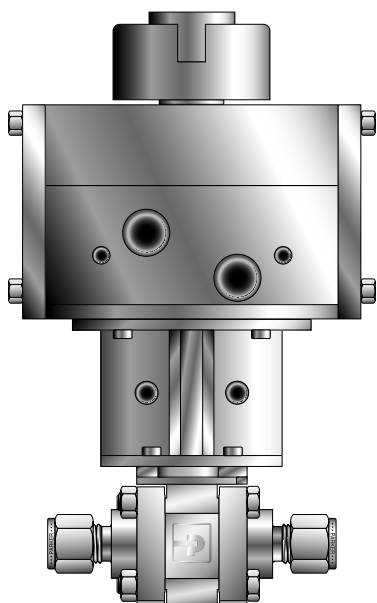
*Optional body seal materials are described in the [How to Order](#) section.

Pressure vs. Temperature

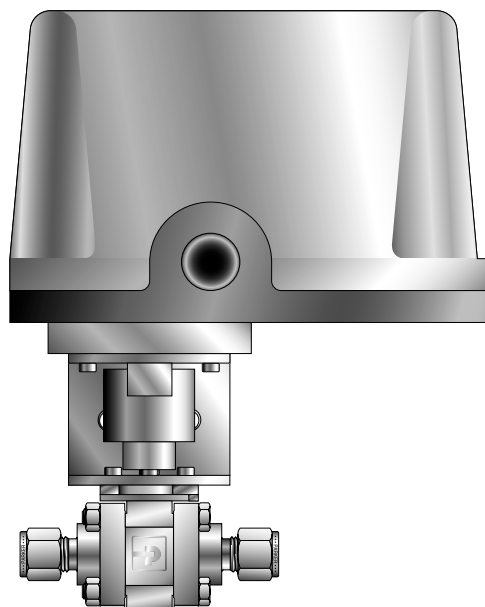


Notes:

- This Pressure versus Temperature chart reflects the use of indicated seat materials in Stainless Steel valves without consideration of seal materials. When combining seat and seal materials, the most restrictive temperature rating of the seats or seals becomes the limiting factor on temperature range. Please refer to Page 2 for seal temperature ranges.
- Elastomeric seals are recommended if the application subjects the valve to thermal cycling.



Pneumatic Actuated Model Shown:
8Z-SWB8L-RT-V-SS-62AD



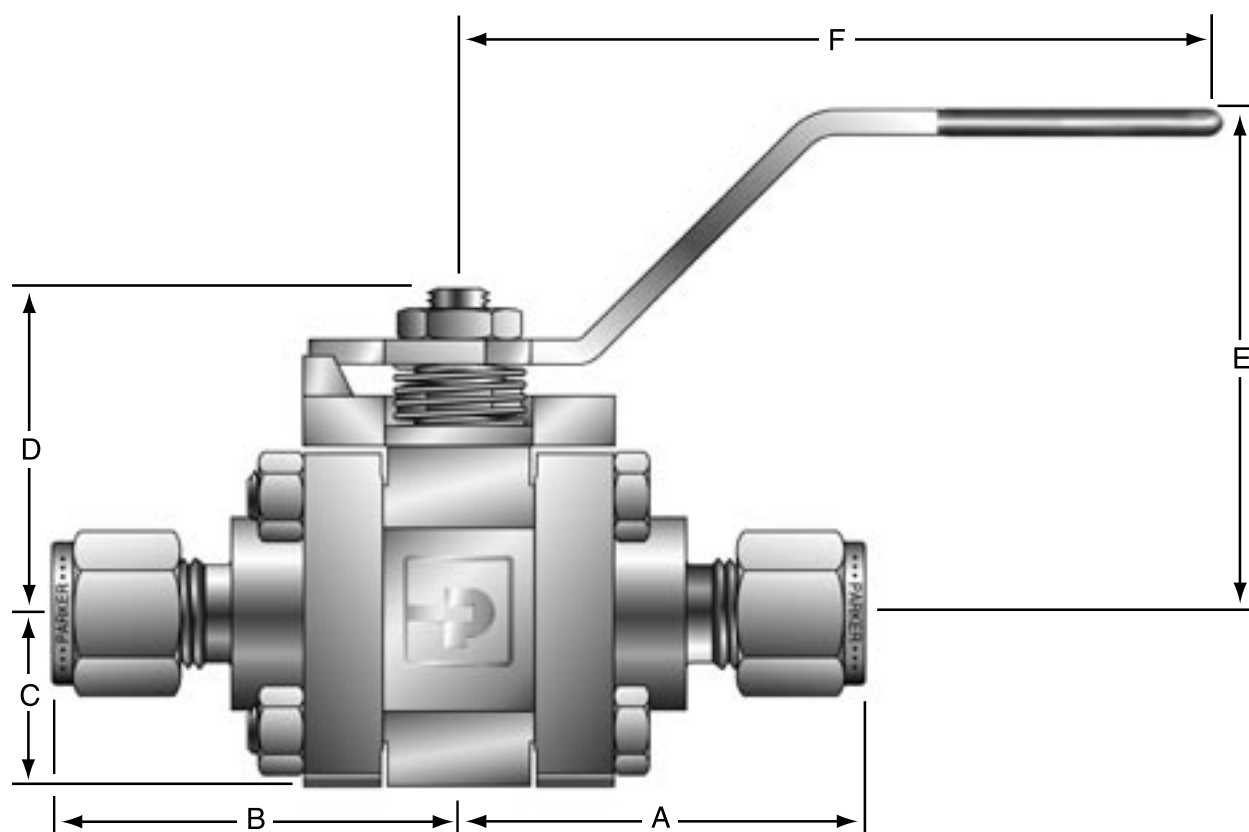
Electric Actuated Model Shown:
8A-SWB8L-PKR-G-SS-71

Dimensions / Flow Data

Basic Part Number	Flow Data				Dimensions											
	Orifice		C_v	X_T^*	A†		B†		C		D		E		F	
	Inch	mm			Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
4Z(A)-SWB4L	0.19	4.8	1.1	0.19	1.59	40.4	1.59	40.4								
4F-SWB4L	0.28	7.1	2.9	0.29	1.09	27.7	1.09	27.7	0.68	17.3	1.28	32.5	2.00	50.8	3.00	76.2
6Z(A)-SWB4L	0.28	7.1	4.5	0.19	1.59	40.4	1.59	40.4								
6F-SWB8L	0.44	11.2	8.2	0.35	1.29	32.8	1.29	32.8								
8Z(A)-SWB8L	0.41	10.4	6.4	0.35	2.03	51.6	2.03	51.6								
8F-SWB8L	0.44	11.2	8.2	0.26	1.29	32.8	1.29	32.8	0.89	22.6	1.54	39.1	2.36	59.9	3.94	100.1
8W-SWB8L	0.41	10.4	6.4	0.35	1.29	32.8	1.29	32.8								
8PBW1-SWB8L	0.44	11.2	8.2	0.26	1.35	34.3	1.35	34.3								
8PSW-SWB12L	0.52	13.2	13.5	0.34	1.35	34.3	1.35	34.3								
12Z(A)-SWB12L	0.56	14.2	14.7	0.28	2.03	51.6	2.03	51.6								
12F-SWB12L	0.56	14.2	14.7	0.28	1.39	35.3	1.39	35.3	1.06	26.9	1.81	46.0	2.59	65.8	3.94	100.1
12W-SWB12L	0.56	14.2	14.7	0.28	1.39	35.3	1.39	35.3								
12PBW1-SWB12L	0.56	14.2	14.7	0.28	1.37	34.8	1.37	34.8								
12PSW-SWB16L	0.88	22.4	35.0	0.29	1.95	49.5	1.95	49.5								
16Z(A)-SWB16L	0.88	22.4	35.0	0.29	2.68	68.1	2.68	68.1								
16F-SWB16L	0.88	22.4	35.0	0.29	1.79	45.5	1.79	45.5	1.25	31.8	2.30	58.4	3.00	76.2	5.71	145.0
16W-SWB16L	0.88	22.4	35.0	0.29	1.79	45.5	1.79	45.5								
16PBW1-SWB16L	0.88	22.4	35.0	0.29	1.81	46.0	1.81	46.0								

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = X_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.



How to Order

The correct part number is easily derived from the following number sequence. The seven product characteristics required are coded as shown below.

Example: **8A * - SWB8L - RT - BN - SS** Describes a SWB8L Two-Way Ball Valve with 1/2" A-LOK® end connections for ports 1 and 2, reinforced PTFE seats, Buna-N rubber body seals, and stainless steel construction.

***Note:** If ports 1 and 2 are the same, eliminate the port 2 designator.

8	A	*	-	SWB8	L	-	RT	-	BN	-	SS
Port Size	Port 1	Port 2		Valve Series	Valve Configuration		Seal Material		Seal Material		Body Material
4	Z - CPI™ Tube			SWB4	L - 2 Way		PKR - PTFE		T - PTFE		
6	A - A-LOK® Tube			SWB8			Lubricated PEEK		BN - Buna-N Rubber		
8	F - Female NPT			SWB12					EPR - Ethylene Propylene Rubber		SS - Stainless Steel
12	W - Tube Socket Weld			SWB16			RT - Glass Reinforced PTFE		V - Fluorocarbon Rubber		
16	PSW - Pipe Socket Weld PBW1 - Pipe Butt weld (Schedule 10)								G - Grafoil® Gasket		

Note: Upper and Lower PTFE packing is replaced with PEEK when valves are ordered with Grafoil® Seals.

How to Order Options

Examples

Lever Lock-Out Devices –

Add the suffix -LD to the end of the part number to order directly on the valve.
For field installation, order part number as shown in the example.

4F-SWB8L-RT-V-SS-**LD**
SWB8L-HANDLE-LOCKING

Oval Handles – Add the suffix -S to the end of the part number.

8A-SWB8L-RT-T-SS-**S**

Oval Handle Lock-Out Devices –

Add the suffix -LD to the end of the part number to order directly on the valve.
For field installation, order part number as shown in the example.

6F-SWB8L-PKR-V-SS-S-**LD**
SWB8L-OVAL-LOCKING- HANDLE

Handle Extensions – Add the suffix -EXT#, where # is the length in inches, to the end of the part number to order directly on the valve.

6F-SWB8L-PKR-G-SS-**EXT4**

Pneumatic Actuators – For detailed actuator information, refer to [Catalog 4123](#).

For factory assembly, add the actuator part number as the suffix to the valve part number.
For field installation, specify the the actuator desired.
The appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK-.

8F-SWB8L-RT-BN-SS-61AC-2
61AC-2
MK-SWB8L-61

Electric Actuators – For detailed actuator information, refer to [Catalog 4123](#).

For factory assembly, add the actuator part number as the suffix to the valve part number.
For field installation, specify the actuator desired.
The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK-.

8A-SWB8L-PKR-EPR-SS-71A
71A
MK-SWB8L-70.

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WARNING

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3. Delivery: Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

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7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and not withstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

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12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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