5 VALVE MANIFOLD DIRECT MTG
INLETS : 1/2-14 NPT (FEM)
VENTS : 1/4-18 NPT (FEM)
MATERIAL OF CONSTRUCTION : SEE 'H-SERIES MATERIAL SPEC'.

2 OFF 1/2-14 NPT (FEM) INLETS
2 OFF M10 x 1.5p MTG. HOLES
2 OFF 1/4-18 NPT (FEM) VENTS

239.6 [9.433] (OPEN REF.)
233.6 [9.197] (CLOSED REF.)
30.0 [1.181]
102.0 [4.016]
41.3 [1.625]
138.0 [5.433]
54.0 [2.125]

FOR MATERIAL AND PROCESS SPECIFICATIONS REFER TO GENERIC PROCESS CONTROL SHEET ESSF
FOR PART MARKING DETAILS REFER TO PART MARKING SPECIFICATION ESSF
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ISSUE NO. 1
E.C.N NUMBER CUST
DATE 22/05/2002
DRAWN BY NICK HOLTON
DRAWN DATE 22/05/2002
CHECKED BY Approvals using electronic PDM WORKFLOW (QSP05/25)
APPROVED BY Approvals using electronic PDM WORKFLOW (QSP05/25)
DRAWING TITLE 5 VALVE MANIFOLD DIRECT MTG PIPE TO FLANGE
1/2-14 NPT (FEM) INLETS
1/4-18 NPT (FEM) VENTS
BASE VENTED
6000 PSI RANGE
CUSTOMER ASSEMBLY DRAWING
ALL DIMENSIONS IN MM [INCHES] UNLESS OTHERWISE STATED
REMOVE ALL SHARP EDGES AND BURRS
DO NOT SCALE IF IN DOUBT ASK
HD*5M
PARKER HANNIFIN plc Instrumentation Products Division Riverside Road Barnstable Devon EX31 1NP
GENERAL METRIC TOOLS TO BS 3643 PART 3. ALL THREAD TOLERANCES ARE TO BE IN ACCORDANCE WITH PARKER IPD ESTDS L.
FINISH 63um CAL. 1.6mm RA